



Speed Punch™ punch system



- ▶ Innovative threadless punch profile
- ▶ Easy and quick handling as the screwing and unscrewing of the counter nut is not required

Suitable for

- Mild steel (St37), plastic and aluminium up to 3.5 mm

Operation

- Hydraulic

Predrilling

- Draw stud 9.5 mm dia.; pilot drill 9.7 mm dia.
draw stud 19.0 mm dia.; pilot drill 20.5 mm dia.

Scope of supply

- Complete system including punch and die

Additional information

- Counter nuts and draw studs must be ordered separately, they are not included in scope of supply

Punch size			Max. Material thickness	Individual parts		Draw studs	Speed lock	Complete unit
True dimension	Standard size							
mm	PG	ISO	mm (St37)	Punch	Die	(not included)	(not included)	Part No.
16.2		ISO 16	3.5	52066021	52066022	52066001	52066002	52055431
20.4	PG 13	ISO 20	3.5	52066023	52066024	52066001	52066002	52055432
22.5	PG 16		3.5	52065998	52065999	52066001	52066002	52055433
25.4		ISO 25	3.5	52066025	52066026	52066001	52066002	52055434
32.5		ISO 32	3.5	52066027	52066028	52047818	52047817	52055435
40.5		ISO 40	3.5	52066029	52066030	52047818	52047817	52055436
50.8		ISO 50	3.5	52066031	52066032	52047818	52047817	52055437
64.0		ISO 63	3.5	52066033	52066034	52047818	52047817	52055438

Accessories	Part No.	Page
Speed Punch™ Speed lock and draw stud 9.5 mm for ISO 16/20/25 and PG 16	52055439	
Speed Punch™ Speed lock and draw stud 19.0 mm for ISO 32/40/50/63	52055440	



Speed Punch™ punch sets



- ▶ Up to 3-times faster than conventional punching tools
- ▶ Easy and quick handling as the screwing and unscrewing of the counter nut is not required
- ▶ Compatible with all Greenlee hand-operated and battery powered hydraulic tools
- ▶ No greasing of the draw stud required

Suitable for

- Mild steel (St37), plastic and aluminium up to 3.5 mm

Operation

- Hydraulic

Predrilling

- Draw stud 9.5 mm dia., pilot drill 9.7 mm dia. 50360183
draw stud 19.0 mm dia., pilot drill 20.5 mm dia. 50344030

Scope of supply

- Complete system including draw stud, cramp, punch and die incl. plastic case

Speed Punch™ Set ISO 16 – 40



Item	Part No.	
Speed Punch™ punch set ISO 16/20/25/32/40	52055439SET	
Scope of supply	Part No.	Page
Punch and die ISO 16 (16.2 mm)	52055431	422
Punch and die ISO 20 (20.4 mm)	52055432	422
Punch and die ISO 25 (25.4 mm)	52055434	422
Punch and die ISO 32 (32.5 mm)	52055435	422
Punch and die ISO 40 (40.5 mm)	52055436	422
Speed Lock and draw stud 9.5 mm for ISO 16/20/25 and PG 16	52055439	422
Speed Lock and draw stud 19.0 mm for ISO 32/40/50/63	52055440	422
Plastic case	KKSPISO16B63	
Accessories	Part No.	Page
Plastic case	KKSPISO16B63	

Speed Punch™ Set ISO 16 – 63



Item	Part No.	
Speed Punch™ Set ISO 16 – 63	52055440SET	
Scope of supply	Part No.	Page
Punch and die ISO 16 (16.2 mm)	52055431	422
Punch and die ISO 20 (20.4 mm)	52055432	422
Punch and die ISO 25 (25.4 mm)	52055434	422
Punch and die ISO 32 (32.5 mm)	52055435	422
Punch and die ISO 40 (40.5 mm)	52055436	422
Punch and die ISO 50 (50.8 mm)	52055437	422
Punch and die ISO 63 (64.0 mm)	52055438	422
Speed Lock and draw stud 9.5 mm for ISO 16/20/25 and PG 16	52055439	422
Speed Lock and draw stud 19.0 mm for ISO 32/40/50/63	52055440	422
Plastic case	KKSPISO16B63	
Accessories	Part No.	Page
Plastic case	KKSPISO16B63	