# PRECISION -CABLE CONNECTIONS, INSULATED AND NON-INSULATED

Electrical power is the product of voltage and current strength. An optimum connection guarantees to transfer this power without thermal losses. This requires materials, design and tool to be correctly processed and matched to one another. If you want optimum power at all times, you can rely on Klauke's best work.



## In brief

- High requirements in detail
- Solutions available for small cross-sections
- Broad range of versions
- Optimum connection without thermal loss
- Grooved profile for improved conductor hold



## Easy insulation

All insulation is produced in the Easy-Entry version, for simple cable insertion without splicing. For small ranges with big effect.

- Cable connections with nominal cross-sections from 0.1 mm<sup>2</sup> to 6 mm<sup>2</sup>
- Resistant to temperatures of up to 105 °C

- Flame retardant polyamide insulation: No toxic vapours in case of fire
- Halogen-free
- Insensitive to corrosion due to tinning ander the insulation
- Simple processing thanks to Easy-Entry
- Grooved profile on the inside for improved contacting

## More hold with grooved profile

The detail is key. Not only are there numerous models of Klauke tabs and receptacles, they are also equipped with special features. No matter whether as a standardised connector or with grooved profile for improved contacting -Klauke will always provide the right feature for your requirements.

- Broad range of models
- All-purpose
- Also as standardised connectors with various tab widths
- Available with strain relief
- Fully-insulated receptacles
- Grooved profile and additional copper ring in the insulation area for higher stresses





## Quality in detail

In a machine, everything has to pull together. For the machine to run, every component has to function. Even when it comes to small parts, better to go for high quality products with a high capacity, for our receptacles with snap-in point for example. The snap-in point guarantees a reliable connection even after repeated insertions.

- High conductivity and reliable insulation thanks to high-quality materials
- Improved spring properties by the use of bronze

**Insulated solderless terminals** 







- For fine and superfine stranded conductors, e.g. to DIN EN 60228 CI. 5 and 6
   To DIN 46237
- ► High-quality brazing process in the crimp area
- Insulation sleeve halogen-free

## Characteristics

- Heat resistant to 105° C
- = Easy-Entry insulation for simple cable insertion
- Cross-section-dependent colour-coding

## Cross-:

- Copper (ETP)
- Insulation sleeve: PA

## Surface

Tin-plated to protect against corrosion

## **Technical instructions**

Tool: see page 173

## Additional information

- \* = not standardised
- = 0.1 0.4 mm<sup>2</sup> not CSA-tested

Nominal cross	Nominal							Dimens	ion mm					
section mm <sup>2</sup>	size to DIN	Part No.	Colour	Hint	a1	a2	d1	d2	d3	d4	I.	s	Weight/ pcs. ~kg	Packing unit/pcs
		6192		*			1.0	2.3	5.0	2.2	14.0	0.5	0.020	100
		61925		*			1.0	2.6	5.0	2.2	14.0	0.5	0.020	100
01 04		6193		*			1.0	3.3	5.0	2.2	14.0	0.5	0.020	100
0.1 - 0.4		61935		*			1.0	3.8	6.5	2.2	16.0	0.5	0.025	100
		6194		*			1.0	4.4	7.0	2.2	16.0	0.5	0.025	100
		6195		*			1.0	5.4	8.0	2.2	15.0	0.5	0.025	100
	2.5 - 1	62025			5	10.5	1.6	2.8	6.0	4.5	16.5	0.8	0.060	100
	3.0 - 1	6203			5	10.5	1.6	3.2	6.0	4.5	16.5	0.8	0.060	100
	3.5 - 1	62035			5	10.5	1.6	3.7	6.0	4.5	16.5	0.8	0.550	100
0.5 - 1	4.0 - 1	6204			5	10.5	1.6	4.3	8.0	4.5	17.5	0.8	0.070	100
0.5 - 1	5.0 - 1	6205			5	10.5	1.6	5.3	10.0	4.5	18.5	0.8	0.090	100
		6206		*	5	10.5	1.6	6.5	11.0	4.5	20.5	0.8	0.080	100
		6208		*	5	10.5	1.6	8.4	14.0	4.5	22.5	0.8	0.130	100
		62010		*	5	10.5	1.6	10.5	18.0	4.5	24.5	0.8	0.130	100
	3.0 - 2.5	6303			5	11.5	2.3	3.2	6.0	5.0	17.5	0.8	0.065	100
	3.5 - 2.5	63035			5	11.0	2.3	3.7	6.0	5.1	17.5	0.8	0.065	100
	4.0 - 2.5	6304			5	11.5	2.3	4.3	8.0	5.1	18.5	0.8	0.080	100
1.5 - 2.5	5.0 - 2.5	6305			5	11.5	2.3	5.3	10.0	5.1	20.5	0.8	0.090	100
	6.0 - 2.5	6306			5	11.5	2.3	6.5	11.0	5.1	22.5	0.8	0.110	100
	8.0 - 2.5	6308			5	11.5	2.3	8.4	14.0	5.1	23.5	0.8	0.130	100
		63010		*	5	11.5	2.3	10.5	18.0	5.1	25.5	0.8	0.160	100
	4.0 - 6	6504			6	12.5	3.6	4.3	8.0	6.5	20.5	1.0	0.140	100
	5.0 - 6	6505			6	12.5	3.6	5.3	10.0	6.5	21.5	1.0	0.160	100
4 - 6	6.0 - 6	6506			6	12.5	3.6	6.5	11.0	6.5	22.5	1.0	0.170	100
	8.0 - 6	6508			6	12.5	3.6	8.4	14.0	6.5	25.5	1.0	0.220	100
	10.0 - 6	65010			6	12.5	3.6	10.5	18.0	6.5	27.5	1.0	0.290	100



## Insulated solderless terminals, fork type









- Dimensions in the crimp area to DIN 46237
- High-quality brazing process in the crimp area
- Simple fork-type mounting
- Insulation sleeve halogen-free

## **Characteristics**

- Heat resistant to 105° C
- = Easy-Entry insulation for simple cable insertion
- Cross-section-dependent colour-coding

## Material

- Copper (ETP)
- Insulation sleeve: PA

## Surface

- Tin-plated to protect against corrosion
- **Technical instructions**
- Tool: see page 173

#### Additional information

- 0.1 0.4 mm<sup>2</sup> not CSA-tested
- \* = not standardised

Nominal cross	Nominal				Dimension mm									
section mm <sup>2</sup>	size to DIN	Part No.	Colour	Hint	a1	a2	d1	d2	d3	d4	I	S	Weight/ pcs. ~kg	Packing unit/pcs
0.1 - 0.4		619C3		*				3.2	5.0		14.0	0.5	0.020	100
	3.0 - 1	620C3			5	10.5	1.6	3.2	6.0	4.5	16.5	0.8	0.060	100
	3.5 - 1	620C35			5	10.5	1.6	3.7	6.8	4.5	17.5	0.8	0.060	100
0.5 - 1	4.0 - 1	620C4			5	10.5	1.6	4.3	6.8	4.5	17.5	0.8	0.070	100
	5.0 - 1	620C5			5	10.5	1.6	5.3	10.0	4.5	18.5	0.8	0.090	100
		620C6		*	5	10.5	1.6	6.5	11.0	4.5	20.5	0.8	0.080	100
	3.0 - 2.5	630C3			5	11.5	2.3	3.2	6.0	5.1	17.5	0.8	0.060	100
	3.5 - 2.5	630C35			5	11.5	2.3	3.7	6.8	5.1	18.5	0.8	0.065	100
1.5 - 2.5	4.0 - 2.5	630C4			5	11.5	2.3	4.3	6.8	5.1	18.5	0.8	0.080	100
	5.0 - 2.5	630C5			5	11.5	2.3	5.3	10.0	5.1	20.5	0.8	0.090	100
	6.0 - 2.5	630C6			5	11.5	2.3	6.5	11.0	5.1	22.5	0.8	0.110	100
	4.0 - 6	650C4			6	12.5	3.6	4.3	8.0	6.5	20.5	1.0	0.140	100
	5.0 - 6	650C5			6	12.5	3.6	5.3	10.0	6.5	21.5	1.0	0.160	100
4 - 6	6.0 - 6	650C6			6	12.5	3.6	6.5	11.0	6.5	22.5	1.0	0.170	100
	8.0 - 6	650C8			6	12.5	3.6	8.4	14.0	6.5	25.5	1.0	0.220	100
	10.0 - 6	650C10			6	12.5	3.6	10.5	18.0	6.5	27.5	1.0	0.280	100

## Insulated pin terminals





- For fine and superfine stranded conductors, e.g. to DIN EN 60228 Cl. 5 and 6
  To DIN 46231
  High-quality brazing process in the crimp area
- Insulation sleeve halogen-free

## Characteristics

- Cross-section-dependent colour-coding
- Heat resistant to 105° C
- Easy-Entry insulation for simple cable insertion

## Easy-E ■ Material

- Copper (ETP)
- Insulation sleeve: PA

#### Surface

Tin-plated to protect against corrosion

## **Technical instructions**

Tool: see page 173

## Additional information

- 0.1 0.4 mm<sup>2</sup> not CSA-tested
- \* = not standardised

Nominal cross	Nominal											
section mm²	size to DIN	Part No.	Colour	Hint	a1	a2	d3	d4	11	12	Weight/ pcs. ~kg	Packing unit/pcs
0.1 - 0.4		704		*			1.4		18.0	9.0	0.020	100
05 1	4	705			5	10.5	1.9	4.5	22.0	10.0	0.065	100
0.5 - 1	I	705K		*	5	10.5	1.9	4.5	18.0	6.0	0.060	100
		710			5	11.5	1.9	5.1	23.0	10.0	0.065	100
1.5 - 2.5	2.5	710K		*	5	11.5	1.9	5.1	19.5	6.5	0.060	100
		710L		*	5	11.5	1.9	5.1	27.5	16.0	0.100	100
4 - 6	6	715			6	12.5	2.7	6.5	26.0	11.0	0.160	100



For fine and superfine stranded conductors, e.g. to DIN EN 60228 CI. 5 and 6

High quality bronze material provides optimum spring characteristic and

## Insulated pin receptacles







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Cross-section-dependent colour-coding
 Heat resistant to 70° C



- Bronze (CuSnZn)
  - Insulation sleeve: PVC

#### Surface

- Tin-plated to protect against corrosion

improved contact strength

#### **Technical instructions**

Tool: see page 173

## **Additional information**

= 1.5 - 2.5 mm<sup>2</sup> and 4 - 6 mm<sup>2</sup> not CSA-tested

	Dort		Dimens	sion mm			
Nominal cross section mm <sup>2</sup>	Part No.	Colour	Pin dia.	11	Weight/pcs. ~kg	Packing unit/pcs	
0.5 - 1	920		4	22	0.060	100	
1.5 - 2.5	930		5	22	0.120	100	
4 - 6	950		5	22	0.125	100	

## Insulated pin receptacles





▶ For fine and superfine stranded conductors, e.g. to DIN EN 60228 CI. 5 and 6

## Characteristics

- Cross-section-dependent colour-coding
- Heat resistant to 70° C

## Material

**SP**∘

- Brass (CuZn)
- Insulation sleeve: PVC

## Surface

- Tin-plated to protect against corrosion
- **Technical instructions**
- Tool: see page 173

## Additional information

= 1.5 - 2.5 mm<sup>2</sup> and 4 - 6 mm<sup>2</sup> not CSA-tested

Nominal gross section	Dort			Dimension mm			
Nominal cross section mm <sup>2</sup>	Part No.	Colour	Pin dia.	11	12	Weight/pcs. ~kg	Packing unit/pcs
0.5 - 1	1020		4	22	9	0.060	100
1.5 - 2.5	1030		5	22	9	0.075	100
4 - 6	1050		5	22	9	0.110	100

## Insulated pin receptacles, fully insulated



SP.

- For fine and superfine stranded conductors, e.g. to DIN EN 60228 Cl. 5 and 6
   High quality bronze material provides optimum spring characteristic and
- improved contact strength
   Fast processing as no additional insulation of the crimped connection is required
  - Insulation sleeve halogen-free

#### Characteristics

- Cross-section-dependent colour-coding
- Heat resistant to 105° C

#### Material

- Bronze (CuSnZn)
- Insulation sleeve: PA

#### Surface

- Tin-plated to protect against corrosion

#### **Technical instructions**

Tool: see page 173

## **Additional information**

4 - 6 mm<sup>2</sup> not CSA-tested

Newboll	D. d			Dimension mm			
Nominal cross section mm <sup>2</sup>	Part No.	Colour	Pin dia.	11	s	Weight/pcs. ~kg	Packing unit/pcs
0.5 - 1	920V		4	24	0.38	0.065	100
4 - 6	950V		5	27	0.40	0.150	100

## Insulated pin receptacles, fully insulated





- For fine and superfine stranded conductors, e.g. to DIN EN 60228 CI. 5 and 6
   High quality bronze material provides optimum spring characteristic and
  - improved contact strength
- Fast processing as no additional insulation of the crimped connection is required
- Insulation sleeve halogen-free

#### **Characteristics**

- Cross-section-dependent colour-coding
- Heat resistant to 105° C

#### Material

- Bronze (CuSnZn)
- Insulation sleeve: PA

#### Surface

Tin-plated to protect against corrosion

#### **Technical instructions**

## Tool: see page 173

## Additional information

1.5 - 2.5 mm<sup>2</sup> and 4 - 6 mm<sup>2</sup> not CSA-tested

Nominal cross section	Part			Dimension mm			
mm <sup>2</sup>	No.	Colour	Pin dia.	11	12	Weight/pcs. ~kg	Packing unit/pcs
0.5 - 1	1020V		4	25	11	0.065	100
1.5 - 2.5	1030V		5	25	11	0.080	100
4 - 6	1050V		5	27	13	0.120	100



## Insulated receptacles, tinned brass





## **Characteristics** To DIN 46245, part 1 – 3 and similar versions

For fine and superfine stranded conductors, e.g. to DIN EN 60228 Cl. 5 and 6

- Cross-section-dependent colour-coding
- Temperature resistance: PVC to 70° C, PA to 105° C



## Brass (CuZn)

Insulation sleeve: PVC/PA

## Surface



- Tin-plated to protect against corrosion

- **Technical instructions**
- Tool: see page 173

Nominal	cross section Nominal					Dimen	sion mm	la sul sti su	M/-:	Dealders
cross section mm <sup>2</sup>	size to DIN	Part No.	Colour	Tab Thickn.	Tab Width	11	12	Insulation material	Weight/pcs. ~kg	Packing unit/pcs
		8201		0.5	2.8	17.5	8.0	PVC	0.035	100
		8201A		0.8	2.8	17.5	8.0	PVC	0.045	100
05 1		8202		0.5	4.8	18.0	6.0	PVC	0.065	100
0.5 - 1	4.8 - 1	8203		0.8	4.8	18.0	6.0	PVC	0.065	100
	6.3 - 1	720		0.8	6.3	22.0	7.5	PVC	0.090	100
		7208		0.8	7.7	25.0	9.5	PVC	0.110	100
		8301		0.5	2.8	18.0	8.0	PA	0.050	100
		8301A		0.8	2.8	18.0	8.0	PA	0.060	100
15 05		8302		0.5	4.8	18.0	6.0	PVC	0.070	100
1.5 - 2.5	4.8 - 2.5	8303		0.8	4.8	18.0	6.0	PVC	0.070	100
	6.3 - 2.5	730		0.8	6.3	21.0	7.4	PVC	0.090	100
		7308		0.8	7.7	25.0	9.5	PVC	0.115	100
		8503		0.8	4.8	23.0	7.5	PA	0.138	100
4 - 6	6.3 - 6	750		0.8	6.3	21.0	7.5	PVC	0.100	100
		7509		1.2	9.5	26.5	12.0	PVC	0.150	100

## Insulated receptacles, tinned bronze





For fine and superfine stranded conductors, e.g. to DIN EN 60228 Cl. 5 and 6
 High quality bronze material provides optimum spring characteristic and improved contact strength

#### **Characteristics**

- To DIN 46245, part 3
- Cross-section-dependent colour-coding
  Heat resistant to 70° C

## Material

- Bronze (CuSnZn)
  - Insulation sleeve: PVC

#### Surface

- Tin-plated to protect against corrosion

#### **Technical instructions**

Tool: see page 173

Nominal cross section						Dimens	ion mm	Inculation	Waight/pag	Dooking unit/
mm <sup>2</sup>	to DIN	Part No.	Colour	Tab Thickn.	Tab Width	11	12	Insulation material	Weight/pcs. ~kg	Packing unit/ pcs
0.5 - 1	6.3 - 1	720BZ		0.8	6.3	22	7.5	PVC	0.09	100
1.5 - 2.5	6.3 - 2.5	730BZ		0.8	6.3	21	7.4	PVC	0.09	100
4 - 6	6.3 - 6	750BZ		0.8	6.3	21	7.5	PVC	0.10	100

## Insulated receptacles, multiple type





For fine and superfine stranded conductors, e.g. to DIN EN 60228 CI. 5 and 6

## Characteristics

- Cross-section-dependent colour-coding
- Heat resistant to 70° C

## Material

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(SP)

- Brass (CuZn)
- Insulation sleeve: PVC

## Surface

Tin-plated to protect against corrosion

## **Technical instructions**

Tool: see page 173

Newinal areas	Nominal cross Part					Dimension mm		Inculation	Waisht/nee	Dealing unit/
section mm <sup>2</sup>	No.	Colour	Tab Thickn.	Tab Width	1	12	13	Insulation material	Weight/pcs. ~kg	Packing unit/ pcs
0.5 - 1	720AZ		0.8	6.3	22	7.5	8	PVC	0.11	100
1.5 - 2.5	730AZ		0.8	6.3	22	7.5	8	PVC	0.11	100
4 - 6	750AZ		0.8	6.3	25	8.0	8	PVC	0.18	100



## Insulated receptacles, fully insulated





 For fine and superfine stranded conductors, e.g. to DIN EN 60228 CI. 5 and 6
 Fast processing as no additional insulation of the crimped connection is required

#### **Characteristics**

- Cross-section-dependent colour-coding
- Temperature resistance: PVC to 70° C, PA to 105° C



- Brass (CuZn)
- Insulation sleeve: PVC/PA

## Surface

- Tin-plated to protect against corrosion

#### **Technical instructions**

- Tool: see page 173

Nominal cross	Part				Dimens	ion mm	Insulation		
section mm <sup>2</sup>	No.	Colour	Tab Thickn.	Tab Width	11	12	material	Weight/pcs. ~kg	Packing unit/pcs
	8201V		0.5	2.8	19.0	5.5	PA	0.07	100
	8201AV		0.8	2.8	19.0	5.5	PA	0.07	100
0.5 - 1	8202V		0.5	4.8	20.0	7.0	PVC	0.10	100
	8203V		0.8	4.8	20.0	7.0	PVC	0.10	100
	720V		0.8	6.3	21.0	7.5	PVC	0.08	100
	8301V		0.5	2.8	20.0	8.0	PVC	0.14	100
	8301 AV		0.8	2.8	20.0	8.0	PVC	0.14	100
1.5 - 2.5	8302V		0.5	4.8	20.5	7.0	PVC	0.11	100
	8303V		0.8	4.8	20.5	7.0	PVC	0.11	100
	730V		0.8	6.3	21.0	7.5	PVC	0.15	100
	8502V		0.5	4.8	20.5	9.5	PVC	0.15	100
4 - 6	8503V		0.8	4.8	20.5	9.5	PVC	0.15	100
	750V		0.8	6.3	25.5	11.5	PVC	0.16	100

Cable connections, insulated and non insulated

## **Insulated tabs**





## Characteristics Cross-section-dependent colour-coding

Temperature resistance: PVC to 70° C, PA to 105° C

For fine and superfine stranded conductors, e.g. to DIN EN 60228 CI. 5 and 6



- Brass (CuZn)
- Insulation sleeve: PVC/PA

## € Insula Surface

Tin-plated to protect against corrosion

## **Technical instructions**

Tool: see page 173

Nominal cross	Nominal cross Part				Dimensi	on mm	Insulation		
section mm <sup>2</sup>	No.	Colour	Tab Thickn.	Tab Width	11	12	material	Weight/pcs. ~kg	Packing unit/pcs
	8201C		0.5	2.8	22.0	11.5	PA	0.040	100
	8201B		0.8	2.8	14.6	5.5	PVC	0.060	100
0.5 - 1	8202B		0.5	4.8	22.0	11.5	PA	0.070	100
	8203B		0.8	4.8	22.0	11.5	PA	0.070	100
	820		0.8	6.3	22.0	8.0	PVC	0.060	100
	8302B		0.5	4.8	22.0	11.5	PA	0.070	100
1.5 - 2.5	8303B		0.8	4.8	22.0	11.5	PA	0.070	100
	830		0.8	6.3	22.0	8.0	PVC	0.065	100
	8502B		0.5	4.8	24.5	10.5	PA	0.120	100
4 - 6	8503B		0.8	4.8	24.5	10.5	PA	0.120	100
	850		0.8	6.3	22.0	8.0	PVC	0.110	100

## **Insulated end-splices**





# Insulation sleeve halogen-free Characteristics

CI

**SP**∘

Cross-section-dependent colour-coding

Safe sealing of open conductors

For fine and superfine stranded conductors, e.g. to DIN EN 60228 CI. 5 and 6

Heat resistant to 105° C

## Material

- Copper (ETP)
- Insulation sleeve: PA

## Surface

- Tin-plated to protect against corrosion
- **Technical instructions**
- Tool: see page 173

Newinglause	Devit	Deut		Dimens				
Nominal cross section mm <sup>2</sup>	Part No.	Colour	d1	d2	11	12	Weight/pcs. ~kg	Packing unit/pcs
1.5 - 2.5	1130		2.3	5.2	16	7	0.05	100
4 - 6	1150		3.6	7.0	18	7	0.14	100



## Insulated butt connectors







- For fine and superfine stranded conductors, e.g. to DIN EN 60228 Cl. 5 and 6
- Simple and safe connecting owed to butt mark
  - Fast processing as no additional insulation of the crimped connection is required
  - Insulation sleeve halogen-free

#### **Characteristics**

- Cross-section-dependent colour-coding
- Heat resistant to 105° C



- Copper (ETP)
- Insulation sleeve: PA

## Surface

Tin-plated to protect against corrosion

#### **Technical instructions**

- Tool: see page 173

#### Additional information

= 0.1 - 0.4 mm<sup>2</sup> not CSA-tested

	Deut		Dimension mm				
Nominal cross section mm <sup>2</sup>	Part No.	Colour	d1	11	12	Weight/pcs. ~kg	Packing unit/pcs
0.1 - 0.4	669		1.2	20	12	0.030	100
0.5 - 1	670		1.6	25	15	0.090	100
1.5 - 2.5	680		2.3	25	15	0.115	100
4 - 6	700		3.6	27	15	0.250	100

## Insulated butt connectors with heat shrink insulation









- Simple and safe processing due to butt mark
- Fast processing as no additional insulation of the crimped connection is required
- Insulation sleeve halogen-free

#### **Characteristics**

- Cross-section-dependent colour-coding
- Special crimping tool required
- Heat resistant to 105° C

#### Material

- Copper (ETP)
- Insulation sleeve: PE

## Surface

- Tin-plated to protect against corrosion

#### **Technical instructions**

Tool: see page 173

Nominal grass section	Dort			Dimension mm			
Nominal cross section mm <sup>2</sup>	Part No.	Colour	d1	11	12	Weight/pcs. ~kg	Packing unit/pcs
0.5 - 1	670WS		1.6	36	15	0.12	100
1.5 - 2.5	680WS		2.3	36	15	0.15	100
4 - 6	700WS		3.4	41	15	0.25	100

## Insulated parallel connectors







- For fine and superfine stranded conductors, e.g. to DIN EN 60228 Cl. 5 and 6
   Fast processing as no additional insulation of the crimped connection is requiredInsulation sleeve halogen-free
- Insulation sleeve halogen-free

## Characteristics

- Cross-section-dependent colour-coding
- Heat resistant to 105° C

## SP Material

- Copper (ETP)
- Insulation sleeve: PA

## Surface

- Tin-plated to protect against corrosion
- **Technical instructions**
- Tool: see page 173

## **Additional information**

= 0.1 - 0.4 mm<sup>2</sup> not CSA-tested

Newinal areas section	Dout			Dimension mm			
Nominal cross section mm <sup>2</sup>	Part No.	Colour	d1	11	12	Weight/pcs. ~kg	Packing unit/pcs
0.1 - 0.4	769		1.2	13	5	0.020	100
0.5 - 1	770		1.6	17	7	0.030	100
1.5 - 2.5	780		2.3	17	7	0.035	100
4 - 6	790		3.6	21	7	0.105	100