



SLUG SPLITTER® punch system (stainless steel)



- ▶ Special alloy for maximum service life
- ▶ Split slugs fall free and can be disposed of easily

Suitable for

- Stainless steel (V2A), mild steel (St37), plastic and aluminium up to 3.5 mm thick

Operation

- Hydraulic

Predrilling




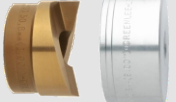
- Draw stud 11.1 mm dia., pilot drill 12.7 mm diameter 50344102
- draw stud 19.0 mm dia., pilot drill 20.5 mm diameter 50344030

Scope of supply

- Complete system including punch and die

Additional information

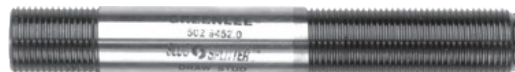
- * = Slug Splitter SC® - self-centring

Punch size			Max. Material thickness	Individual parts for manual operation		Draw studs	Complete unit
True dimension	Standard size						
mm	Pg	ISO	mm (V2A)	Punch	Die	Pump, hand and battery powered	Part No.
15.2	Pg 9		2.5	50311174	50311263	50294512	50069519
16.2		ISO 16	2.5	50045997	50045989	50294512	50069527
18.6	Pg 11		2.5	50311190	50311280	50294512	50069535
20.4	Pg 13	ISO 20	2.5	50311204	50311298	50294512	50069543
22.5	Pg 16		3.5	50281542	50281550	50294512	50069551
25.4		ISO 25	3.5	50046020	50046012	50294512	50069560
28.3	Pg 21		3.5	50281569	50281577	50294520	50069578
30.5			3.5	50364901	50364898	50294520	50069586
32.5		ISO 32	3.5	50046055	50046039	50294520	50069594
34.6			3.5	50281585	50281593	59294520	
37.0	Pg 29		3.5	50311220	50311352	50294520	50069608
40.5		ISO 40	3.5	50046080	50046071	50294520	50069616
43.2			3.5	50281607	50281615	50294520	
47.0	Pg 36		3.5	50311239	50311310	50294520	50069624
49.6			3.5	50281623	50281631	50294520	
50.8		ISO 50	3.5	50046110	50046098	50294520	50069632
54.0	Pg 42		3.5	50311247	50311328	50294520	50069640
60.0	Pg 48		3.5	50311255	50311336	50294520	50069659
61.5			3.5	50281658	50281666	50294520	
64.0		ISO 63	3.5	50046144	50046136	50294520	50069667

Size	Part No.
11.1 x 108 mm for Slug Splitter®	50294512



Size	Part No.
19 x 140 mm for Slug Splitter®	50294520





Slug-Splitter® punch set (stainless steel) ISO 16 - 40



- ▶ Unique punch profile
- ▶ Split slugs fall free and can be removed easily

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Operation

- Hydraulic

Predrilling

- Draw stud 19 mm dia., pilot drill 20.5 mm dia. 50344030
draw stud 11.1 mm dia., pilot drill 12.7 mm dia. 50344102

Item	Part No.	
Slug-Splitter® punch set (stainless steel) ISO 16/20/25/32/40	50766803	
Scope of supply	Part No.	Page
Slug-Splitter® punch (stainless steel) 16.2 mm	50069527	421
Slug-Splitter® punch (stainless steel) 20.4 mm	50069543	421
Slug-Splitter® punch (stainless steel) 25.4 mm	50069560	421
Slug-Splitter® punch (stainless steel) 32.5 mm	50069594	421
Slug-Splitter® punch (stainless steel) 40.5 mm	50069616	421
Draw stud for hydraulic operation 11.1 mm to 19 mm, 108 mm	50294512	424
Draw stud for hydraulic operation 19 x 140 mm	50294520	424
Plastic case	KKSSISO16B63	

Slug-Splitter® punch set (stainless steel) ISO 16 - 63



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Predrilling

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draw stud 11.1 mm dia., pilot drill 12.7 mm dia. 50344102

Item	Part No.	
Slug-Splitter® punch set (stainless steel) ISO 16/20/25/32/40/50/63	50766797	
Scope of supply	Part No.	Page
Slug-Splitter® punch (stainless steel) 16.2 mm	50069527	421
Slug-Splitter® punch (stainless steel) 20.4 mm	50069543	421
Slug-Splitter® punch (stainless steel) 25.4 mm	50069560	421
Slug-Splitter® punch (stainless steel) 32.5 mm	50069594	421
Slug-Splitter® punch (stainless steel) 40.5 mm	50069616	421
Slug-Splitter® punch (stainless steel) 50.8 mm	50069632	421
Slug-Splitter® punch (stainless steel) 64 mm	50069667	421
Draw stud for hydraulic operation 11.1 mm to 19 mm, 108 mm	50294512	424
Draw stud for hydraulic operation 19 x 140 mm	50294520	424
Plastic case	KKSSISO16B63	